

ASAP Stock ID:
VBC100

Used CNC Vertical Borer
Hessap



YOM:	1999	Number of tools	40
Controller:	Siemens Sinumerik 840C	Tool taper:	VDI60
Chuck:	1.2m	Max tool weight	35kg
Swing:	1.25m	M/C weight	22t
Turning Height:	1m	Space requirement	10.8 x 4.2 x 4.2m
Speed Gearstage 1	3.15-112 rpm	Electrically & Mechanically <i>good</i> condition. Paintjob inside machine faded from coolant exposure.	
Speed Gearstage 2	12.5-450 rpm		
Spindle Power	63kW		
X Travel	1400mm	Recommend replacing aged 840C controller with current, state of the art 840Dsl.	
Z Travel	1000mm		
Rapid Traverse	14m/min		
		Requires coolant tank & pump (was connected to centralised coolant supply in previous factory)	

[Watch a video of the machine here.](#)

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